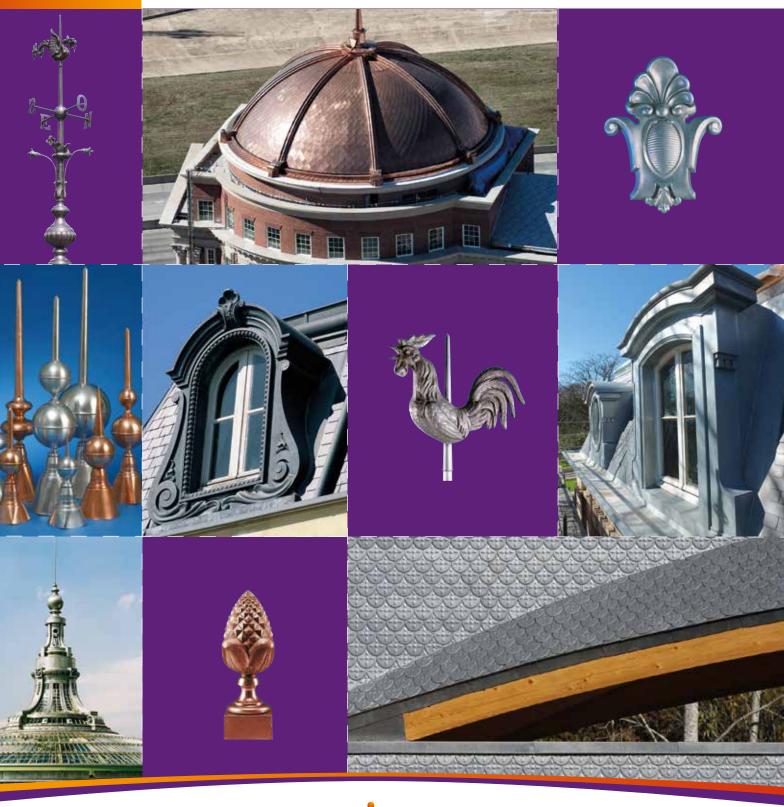
VMZINC Ornaments

Cladding and roofing decoration





VMZINC Ornaments

VMZINC ORNAMENTS

From tradition to modernity

Standard bull's eye and dormer

A unique offer

windows

Bull's eye

Accessories

and dormer windows

Bespoke bull's eye and dormer windows

Support and design

BULL'S EYE AND DORMER WINDOWS

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VMZINCornaments





From tradition to modernity



Metal ornamentation is more than a profession, it requires know-how that has been passed down directly from experienced ornamental metal workers to apprentices for more than 160 years. In keeping with the tradition of skilled crafts, the apprentice inherits an ancient tradition from working alongside seasoned ornamental metal workers and day-to-day experience.

Since the 19th century, VMZINC Ornaments have been designing unique catalogues, architectural drawings and stamps, making it possible to produce replicas of period pieces and thus contribute to the conservation of an ancient heritage.

Each project is a new challenge. New techniques, modern equipment and cutting-edge technology, combined with high quality materials (zinc and copper), make it possible to produce pieces based on pictures or drawings. Thanks to our flexible production, we can create new designs in order to meet architects' and clients' expectations.







A unique offer



Standard

detail.

In our standard offer, more than 600 items are available in copper and zinc. They represent a long tradition and years of experience, and can give every building the appearance it deserves at a very competitive price.

Further down in this catalogue, you'll find a part of all those items, don't hesitate to contact for more information.





Made-to-order or reproduction

From existing pieces:

 One of our main skills is making perfect copies to replace old ornaments.

 Ornaments are produced using original pieces and making stamps if necessary.
 This technique and the use of our different alloys of softer VMZINC, allow us to

replicate identical pieces and to stamp in

• From drawings or pictures, reproduction:
Our production and design assistance teams work from pictures or drawings when the roofing decoration no longer physically exists. Scans or 3D files, creations based on engravings, photographs or detailed sketches can be used to recreate ornaments.
Our unique library of historical stamps has helped us several times to recreate some 19th century ornaments.











A unique offer



Renovation

Historical renovation is also part of our Know How : Domes , Bull's Eyes, Dormer windows, finials, etc., come back to life thanks to identical reproduction of the original ornaments.

New creations

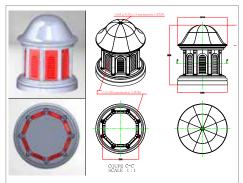
Our experience in ornamentation will help you to transform your idea into reality.

A committed design team is dedicated to developing your creation into an ornament that will enhance the beauty of your project.





Support and design



Design

We can provide drawings and advice to be sure our products suits your needs. Identical reproductions, optimized roofing decorations, creations and standard products are exclusively hand-made and all drawn to scale 1 before being produced. This process enables us to better reproduce details, achieve greater precision in assemblies and make perfectly consistent series. Drawings will be submitted for signature before production.

When necessary, a plan with the outlines of the supporting structure can be produced in collaboration with the client.





Metal

Our products are made in high quality VMZINC® metal, such as QUARTZ-ZINC®, ANTHRA-ZINC®, AZENGAR® or copper. Zinc and copper are non-ferrous metals and form their own protective layer that ensures a lasting solution for your project. As VMZINC Ornaments and roof applications are made from the same material, they blend harmoniously together. The use of pre-weathered products ensures an even finish at the beginning of the project and over time. We adapt the thickness of the metal we use, in order to ensure stability and durability.



Stamping tools

Our unique stamping production enables our metal workers to cast their own stamps. This specific equipment, combined with unrivalled highly skilled craftsmen and the use of softer alloys, enables us to produce outstanding detailed pieces. Our library of historical stamps makes it possible to bring another century alive...









Support and design



Aesthetic soldering

Thanks to the experience of our metal workers and the use of our quality metals, joints are almost invisible. They are reinforced to the rear, which makes them stable and durable.

We can produce ornaments in our preweathered zinc or other surface aspects.



Transport

Together with our partners, we deliver our products all over the world in optimum conditions. For long distance markets, ornaments are packed in specially treated, reinforced wooden boxes to avoid damage. As part of the international Umicore Group, we offer the best guarantee of service quality and a high level of commitment.



Customized details for an easy installation

Our experience in facade and roofing applications makes it possible to propose easy-to-install decorations. We will always consider specific contexts for optimum integration of the ornaments into roofs and facades. When we can enhance techniques or details without compromising on design, we propose an optimized solution with a best value proposal.

Contact

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Tel.: **Herman Temmerman**:

+32 476 434 305 (Belgium)

website: www.vmzinc.com

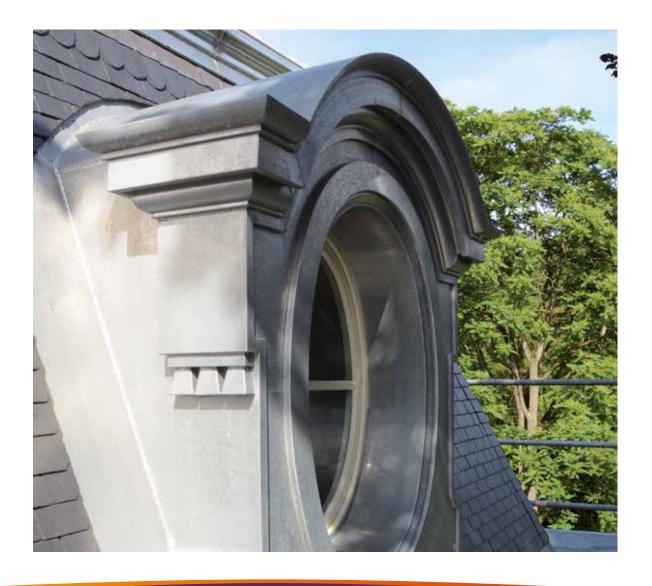
Project management

Our support team will guide you through the process from design to installation, please contact us for commercial or technical support or to discuss your project.



Bull's eye and dormer windows

Although bull's eye windows and dormer windows appeared around the 18th century to ventilate high roofs, it was not until the 19th century that they became widespread, especially in towns where attics were converted. Bull's eye windows and dormer windows come in various styles and shapes and embellish the majestic beauty of roofs of period residences and prestigious buildings. Thanks to their command of zinc and copper work, our ornamental metal workers can reproduce these ornaments in series.





Standard bull's eye and dormer windows

Simple or decorated with accessories, VMZINC Ornaments range of referenced Bull's eyes windows and dormers offers to the roofs a beautiful classical decoration and enhance their beauty. Thanks to a unique know how, VMZINC Ornaments can produce harmonious and consistant series.







Standard bull's eye windows

All our referenced bull's eye windows are supplied for facades or with slopes and flanges. This range is available in defined dimensions and models in natural zinc, QUARTZ-ZINC®, ANTHRA-ZINC®, AZENGAR® and copper. The models are for new or refurbishmed buildings which may require modifications of the existing wood structure. Optional keys are offered (see page 21).











| Height Width 0.60 x 0.40 0.97 0.95 3020 0.65 x 0.50 1.04 1.06 and 0.70 x 0.50 1.13 1.16 | 2281/028 2282/040 2282/040 2282/040 2282/040 - - |
|--|--|
| 3020 0.65 x 0.50 1.04 1.06 and 0.70 x 0.50 1.13 1.16 | 2282/040 2282/040 2282/040 |
| 3020 0.65 x 0.50 1.04 1.06 and 0.70 x 0.50 1.13 1.16 | 2282/040 2282/040 2282/040 |
| and 0.70 x 0.50 1.13 1.16 | 2282/040 2282/040 |
| 3021* 0.80 x 0.60 1.29 1.31 | |
| | 2282/040 |
| 0.90 x 0.60 1.40 1.31 | - |
| 0.60 x 0.40 0.96 1.00 | - |
| 0.65 x 0.50 1.03 1.12 | |
| 3022 0.70 x 0.50 1.08 1.12 | - |
| 0.80 x 0.60 1.21 1.27 | - |
| 0.90 x 0.60 1.31 1.27 | - |
| 3023 Ø 0.75 1.23 1.27 | - |
| 0.50 x 0.40 0.95 0.78 | 0605/032 |
| 3024 0.65 x 0.50 1.18 1.00 | 0605/032 |
| | 0605/032 |
| 3025* 0.80 x 0.60 1.38 1.w10 | 2282/040 |
| 0.90 x 0.60 1.48 1.16 | 2282/040 |
| 3026 Ø 0.75 1.18 1.28 | - |
| 3065 Ø 0.25 0.46 0.46 | - |
| Ø 0.35 0.86 0.86 | - |
| Ø 0.40 0.98 0.98 | - |
| Ø 0.45 1.02 1.02 | - |
| 3066 Ø 0.50 1.07 1.07 | - |
| Ø 0.60 1.23 1.23 | - |
| Ø 0.65 1.32 1.32 | - |
| Ø 0.75 1.43 1.43 | - |
| 0.65 x 0.50 1.20 1.10 | - |
| 0.70 x 0.55 1.20 1.10 | - |
| 0.80 x 0.60 1.35 1.23 | - |
| 0.90 x 0.60 1.47 1.23 | - |
| Ø 0.25 0.49 0.54 | - |
| Ø 0.28 0.53 0.58 | - |
| 4205 Ø 0.32 0.57 0.62 | - |
| Ø 0.38 0.69 0.74 | - |
| Ø 0.60 1.07 1.16 | _ |
| 0.45 x 0.32 0.74 0.72 | - |
| 0.65 x 0.50 1.07 1.11 | - |
| 4206 0.70 x 0.50 1.12 1.11 | - |
| 0.80 x 0.60 1.20 1.32 | - |
| 0.90 x 0.60 1.40 1.32 | - |
| Ø 0.50 1.08 1.16 | - |
| 4211 0 0.60 1.30 1.39 | - |
| 0 0.75 | - |
| Ø 0.90 1.94 2.08 | - |

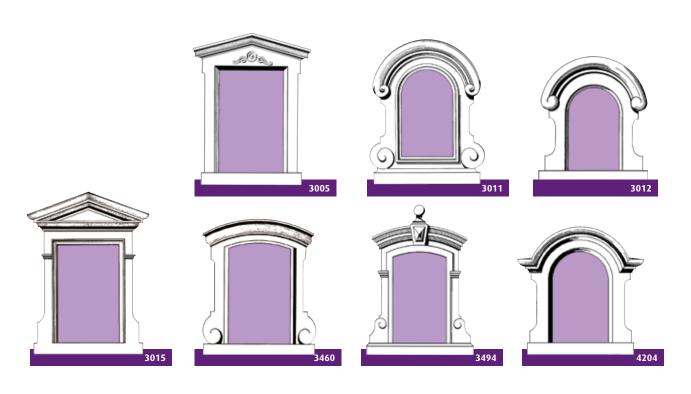
^{*:} identical to previous model without frontal key



Standard dormer windows

All our referenced dormer windows are supplied for facades or with slopes and flanges. This range is available in defined dimensions and styles in natural zinc, QUARTZ-ZINC®, ANTHRA-ZINC®, AZENGAR® and copper. The models presented are intended for new buildings. Use in renovations may require modifications to the building structure (contact us).

| 0-1 | 0pening | Opening Overall dimensions in m | | Manada d Ivan | |
|-----------|-------------|---------------------------------|-------|---------------|--|
| Reference | in m | Height | Width | Mounted key | |
| 2005 | 1.40 x 0.80 | 2.03 | 1.47 | - | |
| 3005 | 1.60 x 0.95 | 2.34 | 1.71 | _ | |
| | 0.90 x 0.55 | 1.50 | 1.22 | - | |
| 3011 | 0.90 x 0.70 | 1.50 | 1.37 | _ | |
| | 1.20 x 0.80 | 1.88 | 1.58 | _ | |
| 3012 | 0.90 x 0.55 | 1.36 | 1.17 | - | |
| | 0.90 x 0.60 | 1.46 | 1.08 | _ | |
| 3015 | 1.00 x 0.75 | 1.68 | 1.38 | _ | |
| | 1.20 x 0.95 | 2.00 | 1.68 | _ | |
| | 1.40 x 1.15 | 2.24 | 1.88 | _ | |
| 3460 | 1.00 x 0.60 | 1.34 | 1.08 | _ | |
| 3494 | 1.00 x 0.60 | 1.69 | 1.22 | Ø 160 mm ball | |
| 3474 | 1.30 x 0.75 | 2.09 | 1.48 | Ø 160 mm ball | |
| 4202 | 0.75 x 0.46 | 1.12 | 1.04 | 4411 / 029 | |
| 4203 | 0.90 x 0.55 | 1.33 | 1.16 | 2282 / 040 | |
| 4204 | 0.75 x 0.46 | 1.06 | 1.04 | _ | |
| | 0.90 x 0.55 | 1.27 | 1.17 | _ | |



Standard dormer windows







Quotation request for bull's eye window

You must attach a good quality photo to your request showing as many details as possible.

| ■ Information abo | ut the site | | coll | | hood |
|--|-----------------------|----------------------------------|--|--|-----------------------|
| Company name: Company telephon | e: | | should | ve er | fixing cli |
| ☐ Return of model | requested with the | order | reveal c penetratio trunnio | on O | cheek facade |
| ■ Information abo | ut bull's eye windov | v | | | |
| Quantity: | ☐ QUARTZ-ZINC® | □ Other | Material main roof ☐ Slate ☐ Metal ☐ Tile ☐ Others (specify): | | |
| ☐ Bull's eye windo | ows in catalogue (spe | ecify the ref.): | | | |
| ☐ Model reproduce Adjustment to slop ☐ Straight slope (s ☐ Curved roof ☐ Dome ☐ Facade only | | | | we require the correct roof slope in degrees or %. | |
| ■ Dimensions to be | e provided (mm) | | Side view | Front view | |
| Width of opening Height of opening | (B):(C):(D):(E):(F): | lengt <u>h on cen</u> of hood | | | height of opening (b) |



overall width (E)

Quotation request for dormer windows

You must attach a good quality photo to your request showing as many details as possible.

Width of opening (C):.....

Height of opening (D):....

Overall width Overall height

| | (| decorative motif . | | 11000 |
|--|--|---|--|--|
| ■ Information about the site | | collar | | collar |
| Site reference: | | reveal or penetration post or jamb frame trunnion | | groove shoulde cheek fixing o |
| ■ Information about dormer window | | | ∕ apro |)N |
| Quantity: | Material: | | | |
| Metal: ☐ Natural zinc ☐ QUARTZ-ZINC® ☐ ANTHRA-ZINC® ☐ Natural copper | ☐ Slate ☐ Metal ☐ Tile ☐ Others | (specify): | | |
| ☐ Dormer windows in catalogue (specify the r | ef.): | | | |
| ☐ Model reproduction Adjustment to slope: ☐ Straight slope (specify dimension A): | | | we require the co roof slope in degr or %. | |
| ■ Dimensions to be provided (mm) Length of hood (B): | Side v | iew | Front view | |

length on centre line of hood



width of opening



Bull's eye and dormer windows

Accessories

Keys are offered in natural zinc or copper. They are included for model 3020, for all other models an optional decoration which can be added to referenced dormers and bull's eyes.





















| Model keys | Height (mm) | Width (mm) |
|------------|----------------|---------------|
| 0605 | 320 | 270 |
| 0630 | 200 | 180 |
| 2281 | 280 | 265 |
| 2282 | 400 | 310 |
| 2283 | 500 | 355 |
| 2289 | 400 | 360 |
| 4396 | 470 | 350 |
| 4399 | 430 | 390 |
| 4401 | 440 | 350 |
| 4411 | 290 | 215 |
| • | | |

Bull's eye and dormer windows

Optional wood frames for bull's eyes windows

Wood frames in red exotic wood, with casement, 24 mm double glazing (4/16/4), thickness 46 mm:

- with watertight joint installed on casement for vertical opening,
- with double watertight joint for pivot opening.

Optional: fixed and small wooden frames for 4 panes.

| Dimensions in mm* | | | |
|-------------------|-----------|--|--|
| Reveal | 0verall | | |
| Ø 500 | Ø 580 | | |
| Ø 600 | Ø 680 | | |
| Ø 900 | Ø 980 | | |
| 650 x 500 | 730 x 580 | | |
| 800 x 600 | 880 x 680 | | |
| 900 x 600 | 980 x 680 | | |

^{*} For other, please contact VMZINC

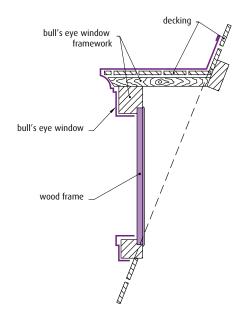
N.B.
Wood frames are designed to be fixed on the substructure behind the bulls eye window, not fitting in the window opening as the frame itself is larger than the actual opening (see drawing below).







Installation of wood frame







Bespoke bull's eye and dormer windows

Thanks to their mastery of manufacturing techniques, VMZINC ornamental metal workers can produce bespoke bull's eye windows and dormers, in various styles and shapes. Reproduction, renovation or totally new creation, we are used to restore or recreate new bull's eye and dormer with extremely refined details.





Bespoke bull's eye and dormer windows











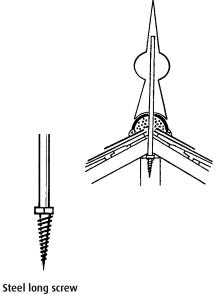


Finials, pinnacles and compositions

Our range of finials, square, circular or slender are decorative elements on roofs, continuing the roofing in an elegant way. Combined together with weathervanes or decorated with cone it can also be used as a pinnacle and provides distinctive signs of nobility to the roof.







| | Base Base | | Base | Proposed for |
|-------------|----------------------|----------------|----------------|--------------------------|
| Designation | Total height (mm) | Length (mm) | Height (mm) | a height of gable (m) |
| Finial 101 | 300 | 141 | 140 | 3 to 4 |
| Finial 101 | 400 | 141 | 140 | 3 to 4 |
| Finial 101 | 500 | 175 | 190 | 4 to 6 |
| Finial 101 | 650 | 175 | 190 | 4 to 8 |
| Finial 101 | 800 | 195 | 220 | 5 to 9 |
| Finial 101 | 1000 | 195 | 220 | 6 to 10 |
| Finial 102 | 500 | 141 | 140 | 4 to 6 |
| Finial 102 | 700 | 175 | 190 | 5 to 9 |
| Finial 103 | 550 | 141 | 140 | 4 to 6 |
| Finial 103 | 750 | 175 | 190 | 5 to 9 |
| Finial 103 | 900 | 195 | 220 | 5 to 9 |
| Finial 104 | 500 | 141 | 140 | 4 to 6 |
| Finial 104 | 650 | 175 | 190 | 4 to 8 |
| Finial 104 | 750 | 175 | 190 | 5 to 9 |
| Finial 104 | 950 | 195 | 220 | 6 to 9 |
| Finial 105 | 380 | Ø 175 | 190 | 3 to 4 |
| Finial 105 | 450 | Ø 175 | 190 | 3 to 4 |
| Finial 105 | 520 | Ø 175 | 190 | 4 to 6 |
| Finial 105 | 610 | Ø 200 | 236 | 4 to 6 |



(all available in zinc and copper)



All our finials are foreseen with an internal tube in order to install the finial with the included fixing rod.

| Models | Height (mm) | Basement (mm) | | | Ø rod | Ø boals | | Proposed for |
|--------|----------------|---------------|--------|----------|-------|------------|---|--------------------------|
| | | Base | Height | Diameter | (mm) | (mm) | | a height of gable (m) |
| 4060 | 300 | 60 x 60 | 100 | Ø 40 | - | 80 | | 3 à 4 |
| | 400 | 75 x 75 | 135 | Ø 50 | - | 100 | | 3 à 4 |
| | 500 | 105 x 105 | 165 | Ø 60 | 16 | 130 | | 4 à 6 |
| | 600 | 135 x 135 | 192 | Ø 80 | 16 | 150 | | 4 à 6 |
| | 800 | 160 x 160 | 245 | Ø 112 | 16 | 220 | | 5 à 9 |
| | 1000 | 200 x 200 | 315 | Ø 147 | 18 | 300 | | 6 à 10 |
| 4062 | 500 | 100 x 100 | 110 | Ø 52 | 16 | 80 et 100 | | 4 à 6 |
| | 700 | 130 x 130 | 145 | Ø 71 | 16 | 90 et 145 | | 5 à 9 |
| | 900 | 160 x 160 | 190 | Ø 80 | 16 | 130 et 190 | | 5 à 9 |
| 4067 | 1750 | 200 x 200 | 300 | Ø 120 | | | | |
| | 1000 | 135 x 135 | 185 | Ø 80 | 18 | 160 | • | 6 à 10 |
| | 1200 | 160 x 160 | 245 | Ø 112 | 18 | 220 | • | 10 à 15 |
| | 1500 | 200 x 200 | 300 | Ø 147 | 18 | 300 | | 12 à 15 |

■ Finial for weathervane ■ Finial for weathercook





Finials can be adapted to suit a lightning conductor.

Referenced finials are offered in natural zinc or copper.

| Models | Height (mm) | Basement (mm) | | | Diameter | Diameter | | Proposed for |
|--------|----------------|---------------|--------|-------|-------------|---------------|---|--------------------------|
| | | Base | Height | Diam. | rod (mm) | boals (mm) | | a height of gable (m) |
| 3412 | 900 | 140 x 140 | 200 | Ø 80 | 16 | Ø 150 | | 5 à 9 |
| | 1800 | 200 x 200 | 380 | Ø 140 | 18 | Ø 240 | | 12 à 18 |
| 3463 | 450 | 110 x 110 | 130 | Ø 70 | 16 | Ø 102 | | 3 à 4 |
| | 600 | 125 x 125 | 155 | Ø 70 | 16 | Ø 106 | | 4 à 6 |
| | 900 | 140 x 140 | 205 | Ø 85 | 16 | Ø 121 | • | 5 à 9 |
| | 1200 | 160 x 160 | 255 | Ø 100 | 18 | Ø 137 | • | 10 à 15 |
| 3701 | 1000 | 125 x 125 | 180 | Ø 72 | 18 | Ø 127 | • | 6 à 10 |
| | 1500 | 175 x 175 | 260 | Ø 100 | 18 | Ø 172 | | 12 à15 |
| | 1900 | 240 x 240 | 350 | Ø 138 | 30 | Ø 252 | | 15 à 20 |

■ Finial for weathervane ■ Finial for weathercook



VMZINC



Referenced finials are offered in natural zinc or copper.

| Models | Height (mm) | Basement (mm) | | | Diameter | Diameter | | Proposed for |
|--------|----------------|---------------|--------|-----------|-----------------|----------|---|--------------------------|
| | | Base | Height | Diam. | Diameter rod | boals | | a height of gable (m) |
| 4015 | 100 | 123 x 123 | 314 | 123 x 123 | 16 | Ø 133 | | 6 à 10 |
| | 160 | 184 x 184 | 470 | 184 x 184 | 18 | Ø 200 | | 12 à 15 |
| 4064 | 120 | 135 x 135 | 190 | Ø 85 | 18 | Ø 140 | • | 10 à 15 |
| | 145 | 165 x 165 | 250 | Ø 90 | 18 | Ø 187 | | 12 à 15 |
| 4063 | 45 | 85 x 85 | 120 | Ø 51 | 16 | Ø 102 | | 3 à 4 |
| | 70 | 125 x 125 | 175 | Ø 81 | 16 | Ø 140 | | 5 à 9 |
| | 90 | 140 x 140 | 240 | Ø 81 | 16 | Ø 172 | • | 5 à 9 |
| | 120 | 160 x 160 | 250 | Ø 81 | 18 | Ø 172 | | 10 à 15 |

■ Finial for weathervane ■ Finial for weathercook





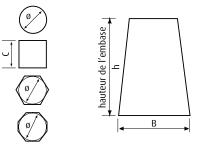
Accessories

Standard base



weathervane (stamped, cocks, cut) cardinal points finial

Bespoke base



Bespoke base can be offered with any of our referenced finials. Please provide dimensions in millimeters.

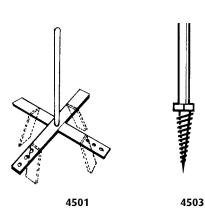


Fixation rods





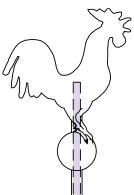
| Model | Height (cm) | Diameter (mm) |
|-------|----------------|------------------|
| | 50 | 16 |
| | 100 | 16 |
| 4501 | 120 | 18 |
| 4501 | 150 | 18 |
| | 175 | 18 |
| | 200 | 30 |
| 4502 | 50 | 16 |
| 4503 | 100 | 16 |





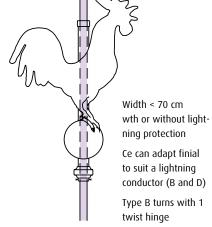
Weathercocks for finials

Cock delivered assembled, tube according to the rod diameter given by the costumer or the chosen model in our catalogue.



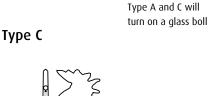
Type A

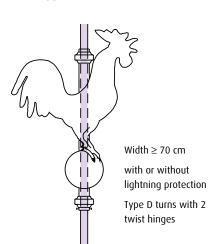




Type B







Type D



2336

| XX. | |
|-----|---------------------|
| | Width < 70 cm |
| | Finials > 145 cm |
| | Please confirm the |
| | chosen finial model |
| H | |
| | |

| Models | Width* | Boal diameter | Assembly | | | | |
|--------|--------|------------------|----------|--------|--------|--------|--|
| models | (mm) | (mm) | Type A | Туре В | Туре С | Type D | |
| 2242 | 500 | _ | yes | yes | yes | no | |
| | 400 | ø 12 | yes | yes | yes | no | |
| 2333 | 550 | ø 16 | yes | yes | yes | no | |
| | 700 | ø 25 | no | no | no | yes | |
| | 400 | _ | yes | yes | yes | no | |
| 2336 | 550 | _ | yes | yes | yes | no | |
| | 700 | _ | no | no | no | yes | |

 $[\]ensuremath{^{*}}$ Other width: please consult us.



Weathervanes Cut standard





| Reference | Height in mm |
|-----------|--------------|
| 2151 | 600 |
| 2159 | 720 |
| 4169 | 580 |
| | |

Personalised deisgns tailor-made from a drawing or photograph according to estimate.

Standard arrows and flags







Reference Height in mm

2949



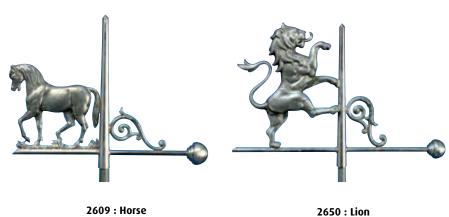
| | 400 |
|------|-----|
| 2944 | 500 |
| | 600 |
| 2947 | 450 |
| 2948 | 550 |
| 2949 | 480 |
| 2950 | 400 |

2950



Weathervanes for finials 3D stamped models

Offered in natural zinc or copper.



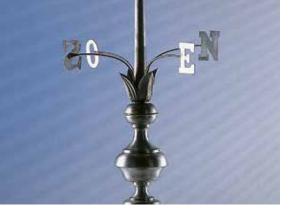
2609 : Horse



4159: pigeon

| Model | Width (mm) | Diameter boal (mm) | | |
|-------|------------|--------------------|--|--|
| 2211 | 550 | - | | |
| 2609 | 550 | - | | |
| 2650 | 690 | - | | |
| 4159 | 350 | 1200 | | |
| 4161 | 550 | - | | |

Please contact us for more possibilities



Cardinal points and flowers

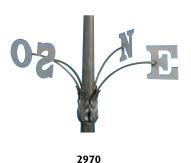
Offered in natural zinc and copper.



Flowers

| Models | Width (mm) |
|--------|------------|
| | 500 |
| 2968 | 600 |
| | 700 |
| 2969 | 550 |
| 2970 | 400 |
| 29/0 | 500 |





Cardinal points



Guide for selection-compatibility

| Gable | Finials | Cardinal points | Arrows | Weather- vanes | Flags | Stamped weather- vanes | Cocks |
|---------------|----------------|--------------------|---------------|-------------------|---------------|------------------------------|---------------|
| Height (m) | Height (mm) | Width (mm) | Width (mm) | Width (mm) | Width (cm) | Width (mm) | Width (mm) |
| 5 to 9 | 900 | 400 to 500 | 400 | | 40 | | |
| 6 to 10 | 1000 | 500 | 400 | < 550 | 40 | | |
| 7 to 12 | 1150 | 500 | 500 | > 550 | 45 | | 400 |
| 10 to 15 | 1200 | 500 | 500 | > 550 | 45 | > 550 | 400 to 500 |
| 12 to 15 | 1500 | 600 | 600 | > 550 | 45 | > 550 | 500 to 550 |
| 12 to 18 | 1750 | 600 | 600 | > 550 | 45 | > 550 | 500 to 550 |
| 15 to 20 | 2200 | 600 | | > 550 | | > 550 | 500 to 550 |
| 15 to 20 | 3400 | 600 | | > 550 | | > 550 | 500 to 550 |



Standard composition for finials



3480



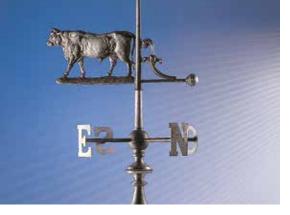
Reference 4126 made up of:

- specified finial
- specified cardinal points
- chimera weatherwane ref. 4161.

Reference 3480 made up of:

- specified finial
- specified cardinal points
- chimera weatherwane ref. 2211.

| | Models | Height | Embase (mm) Rod diameter | Width | Diameter of the bigest | Indicative | | | |
|---|--------|--------|-----------------------------|--------|------------------------|------------|------|------------|-------------|
| | | (mm) | Base | Height | Тор | (mm) | (mm) | bowl in mm | height in m |
| • | 3480 | 2400 | 125 x 125 | 210 | ø 148 | 30 | 550 | ø 2580 | 15 à 20 |
| | 4126 | 3200 | 315 x 315 | 480 | ø 168 | 30 | 550 | ø 3450 | 15 à 20 |



Standard composition for finials







Reference 3440 made up of:

- finial ref. 3701
- cardinal points ref. 2970
- flag weathervane ref. 2950.

Reference 4055 made up of:

- finial ref. 4064
- cardinal points ref. 2969
- flag weathervane ref. 2947.

Reference 4090 made up of:

- finial ref. 4063
- points cardinaux ref. 2970
- arrow weathervane ref. 2944.

| Models | Height (cm) | Embase en mm | | | Rod diameter | Width | Diameter of the bigest | Indicative |
|--------|----------------|--------------|--------|-------|-----------------|-------|------------------------|-------------|
| | | Base | Height | Тор | (mm) | (cm) | bowl in mm | height in m |
| 3440 | 100 | 125 x 125 | 180 | ø 72 | 18 | 40 | ø 127 | 6 à 10 |
| | 150 | 175 x 175 | 260 | ø 100 | 18 | 40 | ø 172 | 12 à 15 |
| 4055 | 155 | 245 x 245 | 280 | ø 90 | 18 | 55 | ø 187 | 12 à 15 |
| 4090 | 120 | 160 x 160 | 250 | ø 81 | 18 | 40 | ø 172 | 10 à 15 |



Standard pinnacles

- Finials < 1.20 m: rod 4503 delivered with finial
- Finials > 1.20 m: rod to be specified before order
- Finials must be fixed with a rod.

Square finials





| 4115 | 5 |
|------|---|

| Models | Height | Ba | Basement (mm) | | Dimension | Indicative |
|--------|--------|-----------|---------------|-----------|------------------------------|-------------|
| Models | (mm) | Base | Height | Тор | of the bigest shape in mm | height in m |
| | 500 | 213 x 213 | 330 | 150 x 150 | 300 x 300 | 12 à 15 |
| 3481 | 800 | 125 x 125 | 210 | 79 x 79 | 160 x 160 | 5 à 9 |
| 3401 | 1000 | 150 x 150 | 260 | 100 x 100 | 200 x 200 | 6 à 10 |
| | 1250 | 190 x 190 | 320 | 124 x 124 | 250 x 250 | 10 à 15 |
| 4115 | 650 | 220 x 220 | 254 | 130 x 130 | 240 x 240 | 4 à 6 |



3601



Pinnacles

| Models | Height | Basement (mm) | | | |
|--------|--------|---------------|--------|--|--|
| Models | (cm) | Base | Height | | |
| 3601 | 40 | 150 x 150 | 50 | | |
| 4146 | 60 | 200 x 200 | 80 | | |



| Model | Height (mm) | Diameter (mm) |
|------------|----------------|------------------|
| Finial 106 | 500 | 175 |



Weathervane assembled

"Choose your part and finials"
Weathervanes on page 31 and 32 go with finials 101, 102, 104.

Weathervanes with finials

| Designation | Height (mm) |
|-----------------------------|----------------|
| Finial base composition 101 | 800 |
| Finial base composition 102 | 700 |
| Finial base composition 104 | 750 |



Finial base composition 101

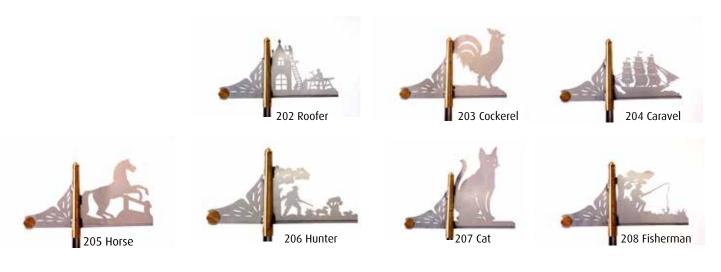


Finial base composition 102



Finial base composition 104

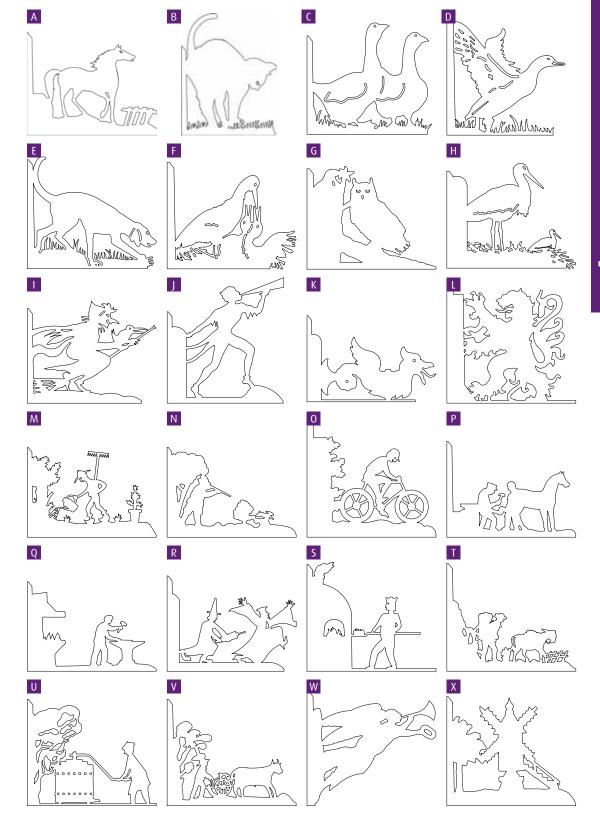
Weathervanes





Others weathervanes (2D) laser cut for composition

Other silhouettes available on request





Weathervane assembled





The weather vanes are delivered with the cardinal points (zinc or copper).

| Designation | Span (mm) |
|-----------------------------------|--------------|
| Stamped cockerel weather vane 301 | 420 |
| Stamped goose weather vane 302 | 600 |



Finials, pinnacles and jars



Etablissement bancaire, Nantes (France)





Theâtre, Quimper (29)



Bespoke finials, pinnacles, compositions



Musee d'Orsay, Paris (France)



Madrid, Neuilly-sur-Seine (France)



Roofing, cladding and balustrade application Shingles, stamped standing seam and stamped panels





The shingle as product, is known as long as the metal itself. A proved timeless system, for facade and roofing applications. VMZINC Ornaments offers a wide range of colors and shapes, even 3D, that gives the renovated buildings their prior greatness back or an innovatory modern look at new projects

Stamped decorative shingle

| Reference | | Height in mm | Width in mm | Pieces/ m² | Aspects |
|------------------------------|--|-----------------|----------------|---------------|---|
| Туре Н | Zinc : 320006489 Copper : 320006490 | 330 | 180 | 44 | QUARTZ-ZINC® AZENGAR® |
| Type F (different models) | Zinc : 320006489 Copper : 320006490 | 140 - 340 | 70 - 127 | Х | natural zinc copper ANTHRA-ZINC® PIGMENTO® |

Shingle type H





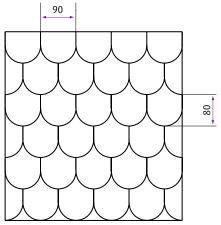
Shingle type F





Soletos





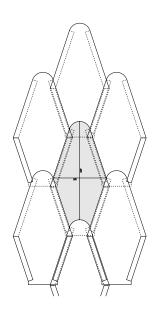
| Reference | aspects | Thickness in mm | Dimensions in mm | Piece/ m² |
|-----------|--------------|--------------------|---------------------|-----------|
| 220021086 | ANTHRA-ZINC® | 0.65 | 145X 210 mm | 74 |
| 220021223 | QUARTZ-ZINC® | 0.65 | 145X 210 mm | 74 |

Soletos shingles are small and circular shingles with traditional aesthetic adapted for renovation or pine dressing. Fixing points are overlapped.



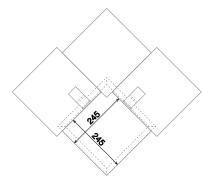


Bespoke bent shingle



Each project is different. For Renovation or for new building, diamond, square, hexagonal or with any other shape, bespoke shingles will ornament the façade or the roof of the building.

| Reference | Article code | Possible finish |
|-------------|--------------|--|
| zinc | 300001237 | Natural, QUARTZ-ZINC®, ANTHRA- ZINC® and AZENGAR® |
| zinc clip | 300001699 | Natural |
| copper | | To be consulted |
| copper clip | | Natural copper |

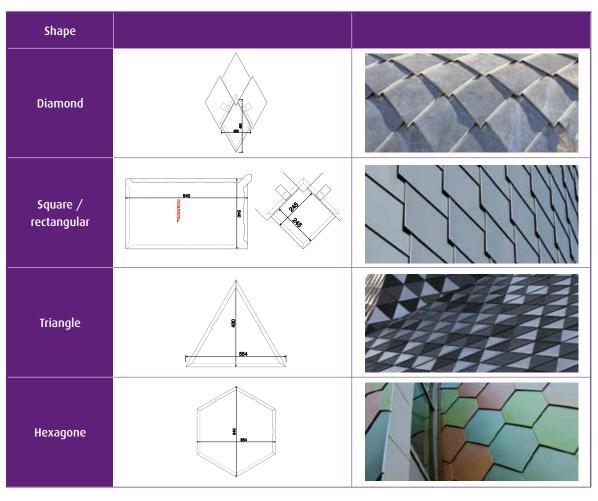


Fixing clip NATURAL ZINC dev. dimensions 40 mm x 90 mm Thickness: 0,80 mm









Other bespoke shape can be studied by our design team – please consult VMZINC and shingles technical guide.



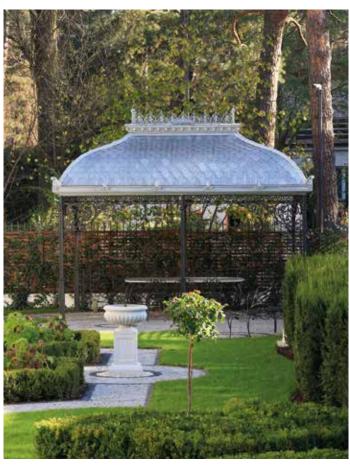


Bespoke bent shingles





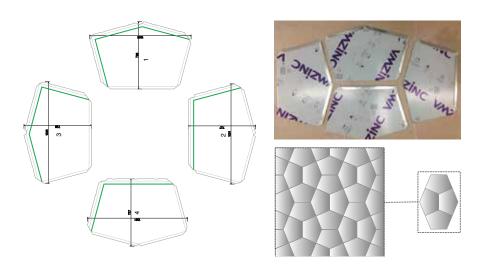






Bespoke Combination

Whatever shape or combination of shingles you wish, our design team will guide you to find the best option according to the pattern you are looking for. For more information, please consult VMZINC team.







Bespoke Stamping

Our unique stamping production enables our metal workers to cast their own stamp and enables us to draw almost any drawings on the shingles. Our library of historical stamps gives also the possibility to bring another century alive









Historical stamps to ornament cladding and roofing panels. Please consult for other possible stamps.





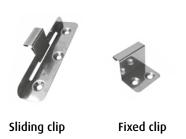




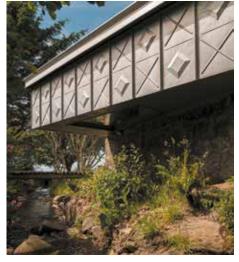
Stamped standing seam



| Reference | length in mm | Width in mm | Covered | Aspects |
|---|--------------|-------------|---------------|---|
| Stamped standing seam panel Round tiles pattern | 3000 | 600 | 1,55 m² | Natural, QUARTZ-ZINC®, ANTHRA-ZINC® and AZENGAR® |
| Stamped standing seam panel Bespoke pattern | 3000 | 430- 600 | 1.1 - 1,55 m² | Natural, QUARTZ-ZINC®, ANTHRA-ZINC® and AZENGAR® |



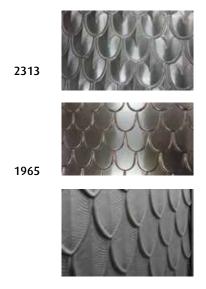




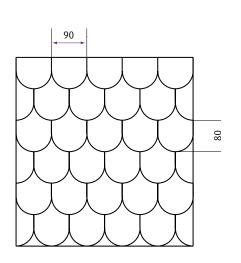


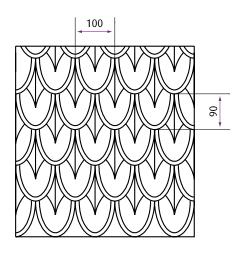


Stamped roof panels



| Reference | Article code | Height in mm | Width in mm | Pieces/m² | Colors |
|---------------|---|-----------------|----------------|-----------|---|
| Panel 2313 | Zinc 220003662 Copper 220006871 | 500 | 2000 | 0,75 | Natural, QUARTZ-ZINC®, AZENGAR® Copper |
| Panel 1965 | Zinc 220003636 Copper 220006869 Zinc NAT 320003798 Copper 320003801 | 500 | 2000 | 0,75 | Natural, QUARTZ-ZINC®, AZENGAR® Copper |
| Bespoke panel | zinc 320006868 | 500 | 2000 | 0,75 | Natural, QUARTZ-ZINC®, AZENGAR® |









Decorated facade



VMZINC Decorated Facade is the unique offer of bespoke ornamented facades panels.

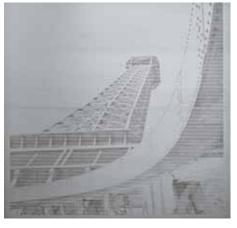
The unlimited decoration possibilities inspire the world of restoration and the world of new materialization and visualization. The option range for decoration offers possibilities in perforations, formats, patterns, aspects from classical to high tech design.

Thanks to the VMZINC cassettes support, VMZINC decorated facade is easy and fast to install. VMZINC Decorated Facade's unique offer and our dedicated team helps you to realize your creation.

Modern embossed panels



Perforated Panels



Classic style decorated panels

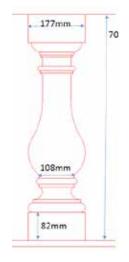


Corniche look Panel

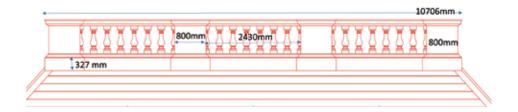




Balustrade



VMZINC Balustrades, a light weight bespoke solution for your renovation or new build project. Blends in with every other building product like stone, lead, slate,...
We can provide you with help on the desing of the supporting structure.
This high end decorative feature is available in zinc and copper.





Smooth and stamped profiles

Originally designed to ensure the water tightness between two slopes on a mansard roof, ornamental profiles continue to perform this essential function. Additionally, VMZINC® offer a wide range of smooth and stamped curb members with decorative rings.

Next to this, we offer hip and ridge decorations in several shapes.



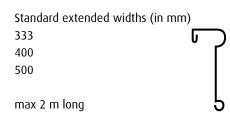


Smooth profiles Gutter fronts

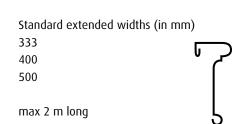
Standard gutter fronts are available in the developments mentioned on the right side. for bespoke gutter fronts, please specify:

- type or aspect of metal
- thickness
- development
- length
- with or without ring
- with or without upstand
- with or without flat connection
- or straight to install with overlapping.











Standard extended widths (in mm)
333
400
500



max 2 m long





Standard extended widths (in mm)

400 500 650

max 2 m long



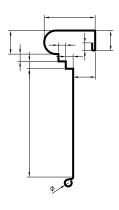
Rings for connection

All gutter fronts can be curved on demand

Please provide a ring model, or a template, samples or any drawing with dimensions for quotation.

For smooth profiles, three connections are possible:

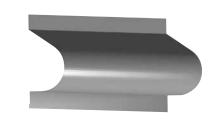
- 1. overlapping, the pieces overlap 30mm
- 2. with rings, on both ends of the curb there's an up stand, the ring will cover the up stands to make the connection between two curbs.
- 3. flat connection: a zinc strip will be soldered at the back of one side of the curb, in order to connect both pieces weather-tight and flush.







Standard smooth **profiles**Curb members



Standard extended widths (in mm)



Standard extended widths (in mm)



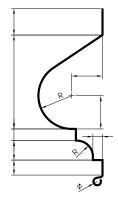
Rings



Standard extended widths (in mm)

Standard extended widths (in mm)





Stainless steel clip per 100 in a box





Curb members





Standard smooth profiles

Cover strips



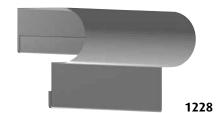
Standard extended widths (in mm)

200

250





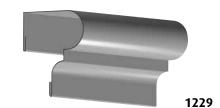


Standard extended widths (in mm)

250

333





Standard extended widths (in mm)

250

333





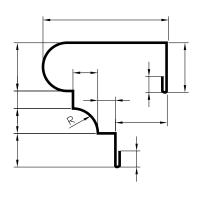
Rings

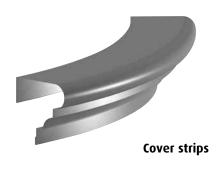


Standard extended widths (in mm)

250









Standard stamped profiles Curb members

Overall

length

(mm)

Depth

(mm)

Height (mm)

Models











Gutter fronts - Escutcheons





| Reference | Height (mm) | Overall length (mm) | Depth (mm) |
|-----------|----------------|---------------------------|---------------|
| 4272 | 360 | 975 | 33 |
| 4273 | 410 | 995 | 70 |



Standard hip decoration Ropes, hip capping and beads





2507



| Models | Height in mm | Overall length* in mm | Depth in mm |
|--------|-----------------|--------------------------|-------------|
| 2427 | 130 | 1060 | 47 |
| | 150 | 1065 | 50 |
| | 195 | 1030 | |
| 25 07 | 30 | 1065 | 13 |
| | 65 | 910 | |
| | 90 | 1020 | |
| 2508 | 50 | 1065 | 15 |
| | 70 | 1005 | 30 |

Overall length may vary by +/- 10 mm

2508





in our library of historical stamps, we even have more models to propose, don't hesitate to contact.



Standard ridge decoration

В

H1



2085



Α

Н2

* Overall length may vary by +/- 10 mm ** Rod not supplied

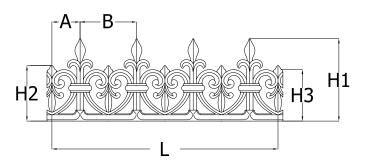
Н3



2255



2506





Ridge decorations are double sided and soldered together. Fixing rods for double ridge decorations are not included



Standard ridge decoration







Galleries













| Models | Height in mm | Overall length* in mm | Centre distance in mm | Height of frieze in mm |
|--------|--------------|--------------------------|--------------------------|---------------------------|
| 1675 | 150 | 990 | 235 | 115 |
| 1850 | 130 | 965 | 160 | 95 |
| 2045 | 80 | 950 | 75 | 55 |
| 2185 | 140 | 1040 | 145 | 115 |
| 2241 | 120 | 1060 | 122 | 70 |
| 4676 | 180 | 985 | 195 | 100 |

 $^{^{*}}$ Overall length may vary by +/- 10 mm



Standard stamped motifs

Verge and eaves decoration



| Reference | Height in mm | Overall length in mm | Centre distance in mm | Height of upper frieze in mm | Height of lower frieze in mm |
|-----------|-----------------|-------------------------|--------------------------|---------------------------------|---------------------------------|
| 2155 | 190 | 1010 | 110 | 42 | 125 |
| 2178 | 220 | 987 | 122 | 130 | 60 |
| 2179 | 320 | 953 | 155 | 100 | 165 |

Centre

distance

in mm

122

190

Height of upper

frieze in mm

75

* Overall length may vary by +/- 10 mm





2178



2179

Scallops

Reference

2834

4668



| * Overall | lenath | mav | งลเง | hv + | -/- | 10 | mm |
|-----------|--------|-----|------|------|-----|----|----|

Height

350

400

Overall

length in mm

1037

987

2834



4668

Height of lower

frieze in mm

220



Stamped accessories





Leaf

| Models | Heigt (mm) |
|--------|------------|
| 2270 | 720 |
| | 170 |
| 2288 | 230 |
| | 500 |





Heads

| Models | Heigt (mm) |
|-----------|------------|
| 4329 | 230 |
| 4333 | 160 |
| 220021902 | 750 |
| 220022014 | 750 |







| Reference | Diameter (mm) |
|-----------|------------------|
| 3097 | 70 |
| 3071 | 100 |
| 3098 | 180 |
| | 110 |
| 3099 | 140 |
| | 160 |
| 4451 | 160 |







79





| Model | Height (mm) | Depth (mm) |
|-------|----------------|---------------|
| 4395 | 500 | 90 |

220021902 = Copper 220022014 = Zinc



Stamped motifs and profiles







The Church of Saint Augustine, Paris, France *



Grand Palais, Paris, France: leaves on curved curb member

Stamped motifs and profiles



Restaurant, Lyon, France



Versailles, France



Parliament of Brittany, Rennes, France *



Theatre, Quimper, France *

RAINWATER GOODS

Roofing accessories and rainwater goods

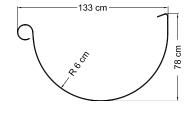
Decorative articles and rainwater downpipes.





Gutters

25 cm half-round gutter with fold decorated with ivy leaves.



- Decorative and functional
- Elegance of details
- Compatible with the VMZ Pluviazinc® system
- Delivered in boxes of 5 different lengths, including discreet clips for installation.



| Designation | Aspect | Effective length (cm) | Spread out length (cm) |
|-----------------------|--------------|--------------------------|---------------------------|
| Half-round gutter 501 | QUARTZ-ZINC® | 192 | 25 |

Curved gutters



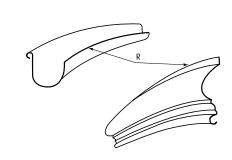
Gutter Box gutters



Other curved profiles

For curved profiles, please specify:

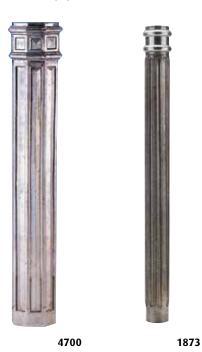
- type or aspect of metal
- extended width
- length
- with or without ring
- the radius R of the curve.





Referenced rainwater downpipes

Decorative pipes



| Reference | Diameter in mm | Length or height *or section in mm |
|-----------|-------------------|---------------------------------------|
| 4700 | 140 x 90 | 1000 |
| 1873 | 80 | 1000 |
| 10/3 | 100 | 1000 |
| 2457 | 80 | 72° bend |
| 2457 | 100 | 72° bend |
| 2458 | 80 | Dolphin bend |
| 2458 | 100 | Dolphin bend |
| 2450 | 80 | Offset 110 |
| 2458 | 100 | Offset 185 |
| 1148 | 60 | 200 |
| | 40 | 135 |
| 2262 | 80 | 280 |
| | 100 | 300 |

Dolphin

Ribbed bends



2457

2458

Gargoyles







Hopper heads

Hopper head are very often the final signature to rain water system. Standard or bespoke, they will be an elegant link between the roof and the rain water pipes.



| Reference | Diameter in mm | Length or height *or section in mm |
|-----------|-------------------|---------------------------------------|
| 4407 | 800 | 250 x 77 + 104 +104 + 104 +77 |
| 4407 | 1000 | 280 93 + 116 + 116 + 116 +93 |
| | 1200 | 300 x 117 + 124 + 124 + 124 + 117 |
| 2279 | 800 | 285 x 190 |
| 2217 | 1000 | 295 x 207 |
| | 1200 | 320 x 230 |
| | 800 | 240 x 170 |
| 2286 | 1000 | 300 x 210 |
| | 1200 | 345 x 240 |





Bespoke hopper head







Bespoke bull's eye for attic ventilation

Small bull's eyes with ventilation opening can be fixed on the roof to ensure a proper ventilation of the attic, preserving the aesthetic of the building by its ornamented appearance.

| Reference | Material | Aspect |
|-----------|----------|--------------|
| 320006618 | Zinc | QUARTZ-ZINC® |









ARGENTINA

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